RISO, INC. **TECHNICAL INFORMATION BULLETIN**

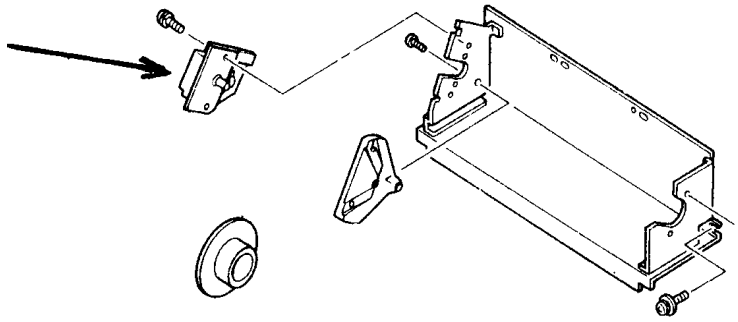
Subject: GR PRINT MAGNIFICATION **BULLETIN NO.: 127**

[ ] Factory Modification [ ] Field Modification [ ] Safety Information [ ] Technical Information [x] General Information [ ] Adv. Tech Information	Applies to: **GR** **PRODUCT**	Modification Schedule: [ ] TBS [ ] Next Call [ ] Next PM [x] As Necessary	Factory Installed_____ Field Installed_____ FittingTime _____

Recent E.T.R. activity has identified lead to trail edge magnification variations.
This is a result of too much Master Roll Brake Tension.

Solution:
Remove the Damper Gear Assembly P/N 019-95220 RA/GR Parts List Pg. I-73.
Internally, within this unit, there are two rollers that act as a brake on the Master Roll.
Remove one of the rollers. (two screws)

Damper Gear Assembly



Note:

After making this adjustment you may have to reset the machine for a 1:1 magnification.

The Vertical Magnification adjustment is performed via Systems PCB - VR2 (Stage Glass) and VR3 (ADF) - Memory Mode #85 fine tunes magnification.
See GR Technical Manual. Pg. VI-34 / Memory Mode PG. APX(I) - 9

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